



# **STAINIUM**®

Optimum performances for descaling in wheel machines

cleaning preparing peening cutting

High performance alternative to shots, commonly used in these applications, ensuring higher cleaning efficiency.

### **Mixed Stainium**

### Special mix of shot and soft grit

Stabilizing in the machine as optimum operating mix for this application in terms of size grading and shape of grains.

## Searching for surface aspect improvement with lower and better controlled roughness?

Using SM you will be able to **reduce your blasting process cost** by 15%, mainly decreasing:

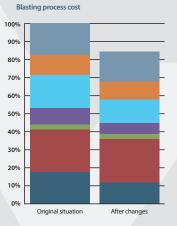
- your **abrasive consumption** by 12% on average
- your reblasting rejects by 15%
- your acid pickling process cost

## **Conditioned Stainium**

#### New type of conditioned grit

- free from any sharp edge, with narrow original size grade
- providing low roughness on stainless steel sheets or wire, prior to acid pickling
- Searching for lower process costs or higher productivity?





| FAMILY               | Conditioned Stainium                                 |                  | Mixed Stainium |    |                      |              |              |  |
|----------------------|--|------------------|----------------|----|----------------------|--------------|--------------|--|
| PRODUCT NAME         | Stainium 050   | Stainium 040     | Stainium 1     | 50 | Stainium 140         | Stainium 130 | Stainium 318 |  |
| PRODUCT CODE         | SM 050   | SM 040           | SM 150         |    | SM 140               | SM 130       | SM 318       |  |
| HARDNESS             | 46 - 52 HRc  |                  |                |    |                      |              |              |  |
| DENSITY              | 7.5 mini   |                  |                |    |                      |              |              |  |
| CHEMICAL COMPOSITION | C≥0.85% - Si ≥0.4% - 0.6%≤Mn≤1.2% - S≤0.05‰- P≤0.05% |                  |                |    |                      |              |              |  |
| GENERAL SHAPE        | Conditio   | Conditioned grit |                |    | Mix of shot and grit |              |              |  |
|                      |  |                  | ·              |    |                      |              |              |  |



SM040



SM040 - Operating mix





SM140 - Operating mix

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